

## **Technical Report**

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**Project** 

The Laboratory Determination of The Random Incidence sound Absorption Coefficient of VertiQ Panels

## **Prepared for**

Rockfon Rockwool A/S Hovedgaden 501 DK-2640 Hedehusene Denmark

## By

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## 1.0 Summary

Tests have been done in SRL's Laboratory at Holbrook House, Sudbury, Suffolk, to determine the sound absorption of VertiQ panels in accordance with BS EN ISO 354:2003.

From these measurements the required results have been derived and are presented in both tabular and graphic form in Test Certificate 6510a.

The results are given in 1/3rd octave bands over the frequency range 50Hz to 10kHz, which is beyond that required by the test standard. Measurements outside the standard frequency range are not UKAS accredited.



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## 2.0 Details of Measurements

### 2.1 Location

Sound Research Laboratories Holbrook House Little Waldingfield Sudbury Suffolk CO10 OTH

### 2.2 Test Dates

2 December 2010

#### 2.3 Instrumentation and Apparatus Used

Make	Description	Туре
EDI	Microphone Multiplexer Microphone Power Supply Unit	
Norwegian Electronics	Real Time Analyser	830
Brüel & Kjaer	12mm Condenser Microphones Windshields Pre Amplifiers Microphone Calibrator Omnipower Sound Source	4166 UA0237 2639, 2669C 4231 4296
Larson Davis	12mm Condenser Microphone	2560
Darton	Fortin Barometer	P411
Thermo Hygro	Temperature & Humidity Probe	
ТОА	Graphic Equalizer	E-1231
QSC Audio	Power Amplifier	RMX 1450

#### 2.4 References

BS EN ISO 11654:1997	Sound absorbers for use in buildings. Rating of sound absorption.
ATSM C423-01	Sound Absorption and sound Absorption Coefficients by the Reverberation Room Method
BS EN ISO 354:2003	Measurement of sound absorption in a reverberation room
Personnel Present	

F Montalan

2.5

Rockfon

## 3.0 Description of Test

### 3.1 Description of Sample

VertiQ 1200x1200x40mm panels laid directly onto floor of test room.

Relevant BCCA sampling form; BCI-533-1817 dated 30/11/2010. (copy in Appendix 3)

Sampling plan: Enough for test only

Sample condition: New

Details supplied by: Rockfon

Sample installed by: Rockfon

#### 3.2 Sample Delivery date

25 November 2010

#### 3.3 Test Procedures

The sample was mounted/located and tested in accordance with the relevant standard. The method and procedure is described in Appendix 1. The measurement uncertainty is given in Appendix 2.

### 4.0 Results

The results of the measurements and subsequent analysis are given Test Certificate 6510a.

Results relate only to the items tested.

\_ End of Text

## **Appendix 1**

#### **Test Procedure**

### <u>Measurements of Random Incidence Sound Absorption</u> <u>Coefficients to BS EN ISO 354:2003 - TP14 (Plane Absorbers)</u>

In the laboratory, random incidence sound absorption coefficients are determined from the rate of decay of a sound field in a reverberation room, with and without a test sample installed. The rate of decay is described by the time a sound field takes to decay by 60dB, known as the reverberation time.

The reverberation room is constructed from 215mm brick, which is internally plastered with a reinforced concrete roof and floor. The reverberation room is rectangular, measuring 8.3 metres long, 6.7 metres wide, 5.4 metres high. The volume is  $300m^3$ , the total surface area,  $275m^2$ . From the ceiling hang 10 randomly positioned diffusers, each measuring 1.2m x 2.14m. The room is isolated from the surrounding structure by the use of resilient mountings and seals, ensuring good acoustic isolation.

Using at least two omnidirectional loudspeaker positions, broad band random noise is produced in the room using an electronic generator and power amplifier. When the amplification system is switched off, the decay of sound is filtered into one-third octave band widths and the reverberation times measured. This process is repeated for each of six microphone positions and the values arithmetically averaged to obtain a final value for each frequency.

The sample area should normally be between  $10m^2$  and  $15.7m^2$ , this may be larger if it is suspected that the absorption properties will be low. The sample is laid on the floor of the reverberation room so that no part of it is closer than one metre from any edge of the boundaries. The procedure of measuring the reverberation times then repeated.

The sound absorption coefficients are calculated from the difference in decay rates for each frequency according to the formula:

$$\alpha_s = \frac{A_T}{s}$$

where

- $\alpha_s$  is the random incidence absorption coefficient
- $A_T$  is the increase in equivalent sound absorption area of the test specimen  $(m^2)$
- S is the area covered by the test specimen  $(m^2)$

The equivalent absorption area of the test specimen is further defined as:

$$A_{T} = 55.3V \left(\frac{1}{c_{2T}T_{2}} - \frac{1}{c_{1}T_{1}}\right) - 4V(m_{2} - m_{1})$$

where

- V is the volume of the empty reverberation room (m<sup>3</sup>)
- c1 is the speed of sound in the empty room (m/sec)
- T<sub>1</sub> is the reverberation time in the empty room (sec)
- m<sub>1</sub> is the power attenuation coefficient calculated according to ISO 9613-1
  using the climatic conditions that have been present in the empty rooms during the measurement.

 $c_2,\,T_2$  and  $m_2$  have the same meanings as  $c_1,\,T_1 \text{and}\,\,m_1$  but with the test specimen in the room.

It is occasionally found that the absorption coefficient derived in this manner reaches a value greater than unity. This is impossible, by definition, and investigation has shown that this anomaly is due to diffraction of the impinging sound waves at the edges of the sample. In practical terms this is insignificant.

## Appendix 2

**Measurement Uncertainty** BS EN ISO 354:2003 - TP14

1. **Introduction** 

> The estimated values of uncertainty are based on a standard uncertainty multiplied by a coverage factor of K = 2, which provides a level of confidence of approximately 95%.

Frequency, Hz	Expanded uncertainty K = 2, 95% % of A <sub>1</sub> or A <sub>2</sub>
100	9.0
125	8.1
160	5.6
200	6.7
250	4.3
315	8.1
400	4.6
500	5.0
630	5.3
800	3.2
1000	3.5
1250	3.1
1600	2.8
2000	2.7
2500	2.2
3150	1.8
4000	1.6
5000	1.6

#### Table 1: Uncertainty For Equivalent Absorption Area Measurement

### 2. <u>Estimation of Expanded Uncertainty For Sample Equivalent Sound Absorption</u> <u>Area</u>

The expanded uncertainty,  $U_A$ ,  $m^2$  is estimated by using the following formulae:-

$$U_{A} = \sqrt{\left(\frac{uA_{1}}{100}\right)^{2} + \left(\frac{uA_{2}}{100}\right)^{2}}$$

where

- $U_A$  is the expanded uncertainty for the sample equivalent sound absorption area, for K = 2, 95%, m<sup>2</sup>
- u is the estimated expanded uncertainty for the equivalent sound absorption area, taken from Table 1 above, K = 2, 95%, % of  $A_1$  or  $A_2$
- $A_1$  is the equivalent sound absorption area of the empty room,  $m^2$
- A<sub>2</sub> is the equivalent sound absorption area of the room with the sample, m<sup>2</sup>
- 3. Estimation of expanded Uncertainty For Sound Absorption Coefficients

The expanded uncertainty for sound absorption coefficients,  ${\sf U}_{\alpha_{s}}$  , is estimated using the following formulae:-

$$U_{\alpha_s} = \frac{\alpha_s U_A}{A}$$

where

- $U_{\alpha_s}$  is the expanded uncertainty for sound absorption coefficients, K=2, 95%
- $\alpha_s$  is the sound absorption coefficient
- $U_A \,$  is the expanded uncertainty for the sample equivalent sound absorption area, K=2, 95%,  $m^2$
- A is the sample equivalent sound absorption area, m<sup>2</sup>

#### Appendix 3 – Sampling Form



## BELGIAN CONSTRUCTION CERTIFICATION ASSOCIATION asbi

Founder : BBRI and SECO

### SAMPLING FORM

Sampling is done by the manufacturer based on a prearranged sampling plan. Data concerning identification and traceability are handed over by the manufacturer to BCCA.

Product:	mineral wool, thermal insulation for buildings, EN 13162		Mark:	CE	
File nº BCCA:	n° BCCA: BC1-533-1817		Sampling n°:	1	
			Date:	30/11/2010	
Representative:	Marian Van den Bergh		Location:	Roermond (NL)	
-			Visit nº:	/	
Manufacturer: Rockwo		ool Lapinus Productie BV	Contact person:	Kim Palmen	
address:	Industrieweg 15 6045 JG Roermond Netherlands		Tel.:	0031 (0)475 353682	
			Fax:	0031 (0)475 353681	
			Email:	kim.palmen@rockfon.nl	
Nature of samples:		Dimensions:	Identification:		Production date: (production code)
VertiQ Density 120 kg/m <sup>3</sup>		1200 x 1200 x 40 mm 2 boxes of 8 panels	BCCA		26/11/2010 Proef 257

	Tests	Test method	Number of tests	Dimensions of test samples	Identification
Х	Sound Absorption	EN ISO 354 : 2003	1	•	BCCA

Laboratory:	Sound Research Laboratories Ltd to the attention of Mr A. Smalls Holbrook House Little Waldingfield Sudbury UK – Suffolk CO10 0TH	
Test reports available before:	1/2/2011	
Invoice must be send to:	Rockfon BV Industrieweg 15 NL - 6045 JG Roermond	
Number of reports (+ language):	4 (ENGLISH)	,
Reports must be send to:	Marian Van den Bergh (BCCA) Kim Palmen (Rockfon BV)	
Remarks:		

Representative BCCA:	Manufacturer: (2) for approval	Carrier: (3) For execution of the mission	Laboratory: (4) For reception of the samples and acception of the execution
Name Marian Van den Bergh	Name Kim Palmen	Name	Name Allen Smalls
signature	signature pattles	signature	signature
date 30/11/2010	date 30/11/2010	date	date 2/12/2010

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### **Registered Name and Address:**

SRL Technical Services Limited Holbrook House Little Waldingfield Sudbury Suffolk CO10 0TH Registered Number: 907694 England

